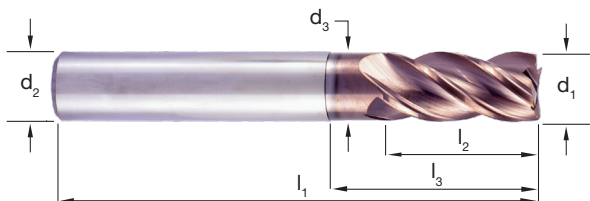


Endefræsere HM, 4-skær, Turbo, R38, Dæmpet skær



- For slet og skrub fræsning
- Meget stabil fræser
- Imponerende skæredata
- Velegnet for materialer op til 1600 N/mm²
- Orkan Super Plus for bedre standtid



RISAGER

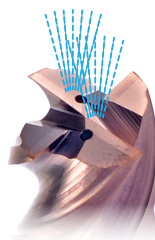
| | |
|------------------------|----------------------------------|
| Katalog nr. | 50 8100 |
| Materiale | HÅRDMETAL |
| Overflade belægning | Orkan Super Plus |
| Anvendelse | < 1600N/mm² |
| Geometri | R38 - Special |
| Skafth form (DIN 6535) | HA |
| Diameter tolerance | h8 |
| Skafth tolerance | h5 |
| Skæredata side | 126-131 |



| Dimension | d ₁ | l ₁ | l ₂ | l ₃ | d ₂ | d ₃ | z | Hjørnefas | Varenr. |
|-------------|----------------|----------------|----------------|----------------|----------------|----------------|---|-----------|--------------|
| 0300 | 3,0 | 57 | 8 | 11 | 6 | 2,8 | 4 | 0,15 | 5081000300 |
| 0400 | 4,0 | 57 | 11 | 14 | 4 | 3,7 | 4 | 0,15 | 5081000400-4 |
| 0400 | 4,0 | 57 | 11 | 14 | 6 | 3,7 | 4 | 0,15 | 5081000400 |
| 0500 | 5,0 | 57 | 13 | 16 | 5 | 4,6 | 4 | 0,15 | 5081000500-5 |
| 0500 | 5,0 | 57 | 13 | 16 | 6 | 4,6 | 4 | 0,15 | 5081000500 |
| 0600 | 6,0 | 57 | 13 | 19 | 6 | 5,5 | 4 | 0,15 | 5081000600 |
| 0800 | 8,0 | 63 | 19 | 25 | 8 | 7,5 | 4 | 0,15 | 5081000800 |
| 1000 | 10,0 | 72 | 22 | 30 | 10 | 9,5 | 4 | 0,15 | 5081001000 |
| 1200 | 12,0 | 83 | 26 | 36 | 12 | 11,2 | 4 | 0,15 | 5081001200 |
| 1400 | 14,0 | 83 | 26 | 36 | 14 | 13,1 | 4 | 0,20 | 5081001400 |
| 1600 | 16,0 | 92 | 32 | 42 | 16 | 15,0 | 4 | 0,20 | 5081001600 |
| 1800 | 18,0 | 92 | 32 | 42 | 18 | 17,0 | 4 | 0,20 | 5081001800 |
| 2000 | 20,0 | 104 | 42 | 52 | 20 | 19,0 | 4 | 0,20 | 5081002000 |

Fås også med indvendig køling

Katalog nr. 55 8110



Se mere på side 69

| Materiale | 1.0 | | | | | | | | 2.0 | | | 3.0 | | | 4.0 | | 5.0 | | 6.0 | | | 7.0 | | | | 8.0 | | |
|-----------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| Nr. | 1.1 | 1.2 | 1.3 | 1.4 | 1.5 | 1.6 | 1.7 | 1.8 | 2.1 | 2.2 | 2.3 | 3.1 | 3.2 | 3.3 | 4.1 | 4.2 | 5.1 | 5.2 | 6.1 | 6.2 | 6.3 | 7.1 | 7.2 | 7.3 | 7.4 | 7.5 | 7.6 | 8.1 |
| 50 8100 | ● | ● | ● | ● | ● | ● | ○ | ○ | ○ | ○ | ○ | ● | ● | ● | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ |

1.0 Stål 2.0 Rustfri stål 3.0 Støbejern 4.0 Titanium 5.0 Nikkel legeringer 6.0 Kobber 7.0 Aluminium 8.0 Plastik

● Optimal ○ Velegnet